

FnIO G-Series:

GN-9251

BACnet/IP B-ASC Network Adapter

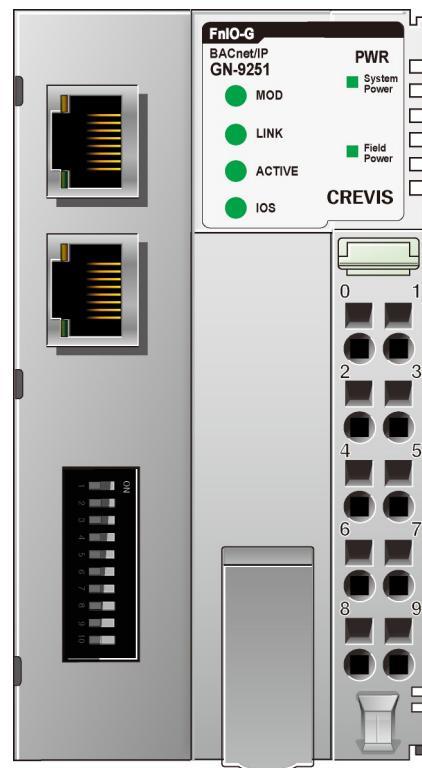


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History

| Rev | Pages | Remarks | Date | Editor |
|------|-------|-------------|--------------|--------------|
| 1.00 | | Preliminary | May 6, 2020 | Tae Eun, Kim |
| 1.01 | | | Jul 24, 2023 | Tae Eun, Kim |
| | | | | |
| | | | | |
| | | | | |

1. Environment Specification

| Environmental Specification | |
|------------------------------------|--|
| Operation Temperature | 60°C ~ 70°C : Power dissipation is limited to 0.8A. -40°C ~ 60°C : 1.5A full load is allowed. |
| UL Temperature | -20°C~60°C |
| Storage Temperature | -40°C ~85°C |
| Relative Humidity | 5%~90% Non-condensing |
| Mounting | DIN rail |
| General Specification | |
| Shock Operating | IEC 60068-2-27 |
| Vibration Resistance | Based on IEC 60068-2-6, 4g |
| Industrial Emissions | EN61000-6-4/All : 2011 |
| Industrial Immunity | EN 61000-6-2 : 2019 |
| Installation Position | Vertical and horizontal installation is available |
| Product Certifications | CE, UL, UKCA |

2. GN-9251 (BACnet/IP Network Adapter)

2.1. GN-9251 Specification

| Items | Specification |
|--|--|
| Communication Interface Specification | |
| Adapter Type | Slave node (BACnet/IP) |
| BACnet Device Profile | BACnet Application Specific Controller (B-ASC) |
| Max. Supported Object Size | 256 objects* |
| BACnet Protocol Version | 1 |
| BACnet Protocol Revision | 12 |
| Max. Expantsion Module | 32 slots |
| Sub Protocol | MODBUS/TCP,MODBUS/UDP,HTTP,DHCP,10 TCP Connections |
| Max Length Bus Line | Up to 100m from Ethernet Hub/Switch with twisted CAT5 UTP/STP |
| Max. Nodes | Limited by Ethernet Specification. |
| Baud Rate | 10/100Mbps, Auto-negotiation, Full duplex |
| Interface Connector | RJ-45 socket * 2pcs |
| IP-Address Setup | Via DHCP/BOOTP or IOGuide(Crevis Software) |
| IP-Address Range | xxx.xxx.xxx.1 ~ 253 |
| IAP Mode | Set dip sw to 254. - IAP web-server IP: 192.168.0.100 - Using only Internet Explorer / recommended version 11 |
| Serial Port | RS232 for MODBUS/RTU, Touch Pannel or IOGuide |
| Serial Configuration (RS232) | 1 Node, 115200 baud, 8 data bits, no parity, 1 stop bit (Fixed) |
| Indicator *Refer to '2.3. LED Indicator' | 6 LEDs - Window Label MOD, LINK, ACTIVE, IOS, System Power, Field Power 2 LEDs - each RJ45 Connector Yellow(Link/Active), Green(Not used) |
| Module Location | Starter module left side of G-Series system |
| Field Power Detection | About 14Vdc |

* Only analog I/O module(GT-3xxx,GT-4xxx) and digital I/O module(GT-1xxx,GT-2xxx) are supported.

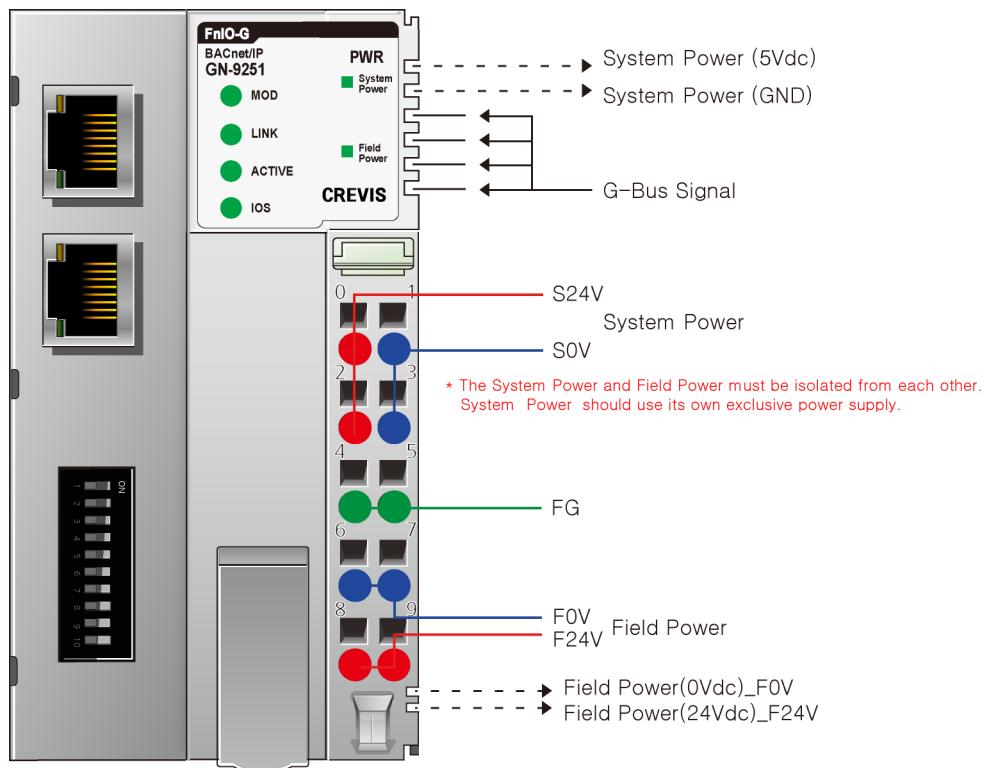
* Analog modules are mapped to 1 Analog object per 1 word, and digital modules are mapped to 1 Binary object per 1 bit.

| Items | Specification |
|------------------------------|--|
| General specification | |
| UL System Power | Supply voltage : 24Vdc nominal, Class2 |
| System Power | Supply voltage : 24Vdc typical Supply voltage range : 15~30Vdc Protection : Output current limit (Min. 1.5A) - Reverse polarity protection |
| Power Dissipation | 70mA typical @ 24Vdc |
| Current for I/O Module | 1.5A @ 5Vdc** |
| Isolation | System power to internal logic : Non-isolation System power I/O driver : Isolation |
| UL Field Power | Supply voltage : 24Vdc nominal, Class2 |
| Field Power | Supply voltage : 24Vdc typical (Max. 30Vdc)*** |
| Max. Current Field Power | DC 10A Max |
| Contact | |
| Wiring | I/O Cable Max. 2.0mm ² (AWG 14) |
| Torque | 0.8Nm(7 lb-in) |
| Weight | 162g |
| Module Size | 54mm x 99mm x 70mm |
| Environment Condition | Refer to '1. Environment Specification' |

** When using in '60°C ~ 70°C' temperature environment, the power dissipation is limited to 0.8A.

*** Field Power Range is different depending on IO Module series. Refer to IO Module's Specification.

2.2. GN-9251 Wiring Diagram



2.2.1. Power Connector (RTB)

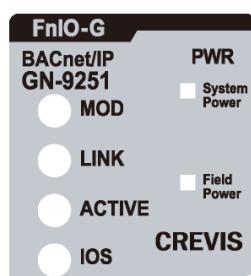


| Pin No. | Signal Description | Signal Description | Pin No. |
|---------|---------------------|----------------------|---------|
| 0 | System Power, 24V | System Power, Ground | 1 |
| 2 | System Power, 24V | System Power, Ground | 3 |
| 4 | F.G | F.G | 5 |
| 6 | Field Power, Ground | Field Power, Ground | 7 |
| 8 | Field Power, 24V | Field Power, 24V | 9 |

* Warning: The system power must not be connected with field power. Use separate voltage supplies.

2.3. GN-9251 LED Indicator

2.3.1. LED Indicator



| LED No. | LED Description | LED Color |
|--------------|-------------------------------|-----------|
| MOD | Module Status | Green/Red |
| LINK | Physical Connection | Green |
| ACTIVE | Exchange Data Traffic Present | Green/Red |
| IOS | Extension Module Status | Green/Red |
| System Power | System Power Enable | Green |
| Field Power | Field Power Enable | Green |

2.3.2. MOD (Module Status LED)

| Status | LED is | To indicate |
|---------------------|------------------|---|
| Not Powered | OFF | Not power is supplied to the unit. |
| Device Operational | Green | The unit is operating in normal condition. |
| Device in Standby | Flashing Green | The device needs commissioning due to configuration missing, incomplete or incorrect. |
| IAP Mode | Green/Red Toggle | Available for firmware download using FireFox. |
| Minor Fault | Flashing Red | Recoverable Fault. - EEPROM checksum fault. |
| Unrecoverable Fault | Red | The device has an unrecoverable fault. - Memory error or CPU watchdog error. |

2.3.3. LINK (Physical Connection LED)

| Status | LED is | To indicate |
|----------------------------|--------|---|
| Not Linked | OFF | The device is not physically connected or may not be powered. |
| Adapter physical connected | Green | Adapter Ethernet Controller physically connected. |

2.3.4. ACTIVE (Exchange Data/Traffic Present LED)

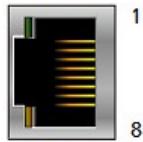
| Status | LED is | To indicate |
|--------------------------------|----------------|---|
| Physical network not ready | OFF | Device is idle or may not be powered. |
| Adapter exchange data | Flashing Green | Adapter(slave) exchange data/Traffic present. About 10msec flashing. |
| Data exchange is not possible. | Red | Bacnet initialization failed. - Too many object sizes. |

2.3.5. IOS (Expansion Module Status LED)

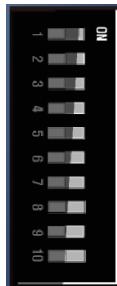
| Status | LED is | To indicate |
|--|--------------|---|
| Not Powered | OFF | Device may not be powered. |
| No Expansion Module | Flashing Red | Adapter has no expansion module. |
| Internal Bus Connection, Run Exchanging I/O | Green | Exchanging I/O data. |
| Configuration Fault | Red | One or more expansion module occurred in fault state. - Detected invalid expansion module ID. - Overflowed Input/Output Size. - Too many expansion module. - Initialization failure. - Communication failure. - Changed expansion module configuration. - Mismatch vendor code between adapter and expansion module. |

2.3.6. Field Power, System Power LED (Field Power, System Power Status LED)

| Status | LED is | To indicate |
|------------------------------|--------|--|
| No field, System power | OFF | Not supplied 24Vdc field power, 5Vdc system power. |
| Supplied field, System power | Green | Supplied 24Vdc field power, 5Vdc system power. |

2.4. GN-9251 Electrical Interface**2.4.1. RJ-45 Socket**

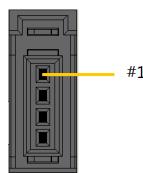
| RJ-45 | Signal Name | Description |
|--------------|--------------------|--------------------|
| 1 | TD+ | Transmit + |
| 2 | TD- | Transmit - |
| 3 | RD+ | Receive + |
| 4 | - | |
| 5 | - | |
| 6 | RD- | Receive - |
| 7 | - | |
| 8 | - | |
| Case | Shield | |

2.4.2. Dip Switch

| DIP Pole# | Description |
|------------------|--|
| 1 | IP_DIP bit#0 |
| 2 | IP_DIP bit#1 |
| 3 | IP_DIP bit#2 |
| 4 | IP_DIP bit#3 |
| 5 | IP_DIP bit#4 |
| 6 | IP_DIP bit#5 |
| 7 | IP_DIP bit#6 |
| 8 | IP_DIP bit#7 |
| 18 | = ON : Enable DHCP/BOOTP * |
| 19 | = ON : Use Lowest IP Address with IP_DIP value |

* DHCP/BOOTP have to be set in special register 0x1045 (default 0 : BOOTP).

** Refer to '2.5.2. IP-Address Setup using Dip Switch(Manual Function)'

2.4.3. USB 2.0 Port

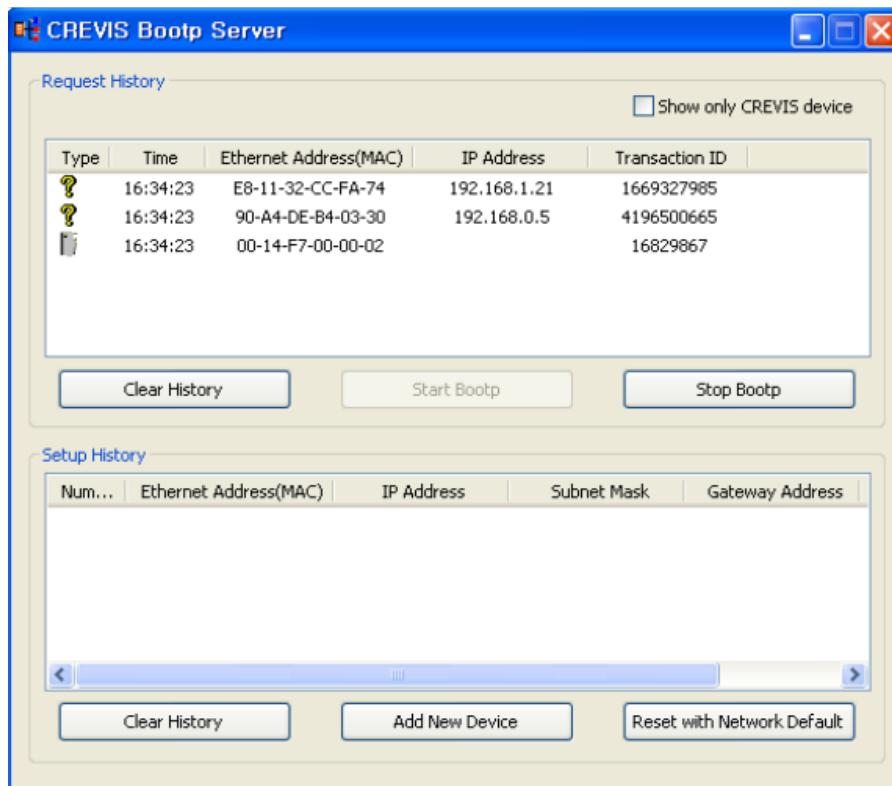
| Pin# | Signal Name | Description |
|-------------|--------------------|--------------------|
| 1 | Reserved | ---- |
| 2 | TXD | RS232 TXD |
| 3 | RXD | RS232 RXD |
| 4 | GND | RS232 GND |

2.5. Address Setup

2.5.1. IP-Address Setup using BOOTP/DHCP Server

If the adapter BOOTP/DHCP enabled (DIP Pole#9 ON), the adapter sends BOOTP/DHCP request message of 20 times every 2sec. If BOOTP/DHCP sever does not response, the Adapter applies its IP Address with EEPROM (Latest saved IP Address). The following is an example of adapter IP-Address setup that can be used with a third party BOOTP/DHCP server.

- CREVIS IO Guide Pro's BOOTP server



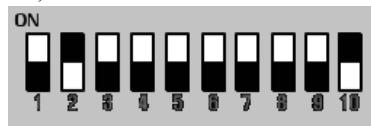
2.5.2. IP-Address Setup using Dip Switch (Manual Function)

If the adapter DIP Pole#10 is ON, lowest IP address is set by DIP Pole#1~#8 manually. Refer to '2.4.2. Dip Switch'. These are examples of adapter IP-Address setup by manual function.

Ex) xxx . xxx . xxx . 1



Ex) xxx . xxx . xxx . 2



Ex) xxx . xxx . xxx . 8



Ex) xxx . xxx . xxx . 253



3. BACNET Interface

3.1. BACnet Devices Profiles

BACnet device profiles are categorized into families:

- Operator Interfaces. This family is composed of B-XAWS, B-AWS, B-OWS, and B-OD.
- Life Safety Operator Interfaces. This family is composed of B-ALSWS, B-LSWS, and B-LSAP.
- Access Control Operator Interfaces. This family is composed of B-XAWS, B-AACWS, B-ACWS, and B-ACSD.
- Controllers. This family is composed of B-BC, B-AAC, B-ASC, B-SA, and B-SS.
- Life Safety Controllers. This family is composed of B-ALSC and B-LSC.
- Access Control Controllers. This family is composed of B-AACC and B-ACC.
- Miscellaneous. This family is composed of B-RTR, B-GW, B-BBMD, B-ACDC, and B-ACCR.

Devices may claim to be multiple device types. For example, a device may claim to be both a B-BC and the B-RTR. Devices that claim multiple device profiles shall only combine capabilities from different device families, with the exception that multiple profiles may be selected from the Miscellaneous family. For example, a device may claim the B-BC, B-RTR, and BBBMD profiles, but a device may not claim both the B-BC and B-SS profiles.

The B-GENERAL device profile is not included in any of the profile families and is never claimed in conjunction with any other device profile, except those from the Miscellaneous family.

3.2. BACnet Application Specific Controller (B-ASC)

BACnet Application Specific Controller (B-ASC)

B-ASC is a controller with limited resources relative to a B-AAC. It is intended for use in a specific application and supports limited programmability. It enables specification of the following:

Data Sharing

- Ability to provide the values of any of its BACnet objects
- Ability to allow modification of some or all of its BACnet objects by another device

Alarm and Event Management

- No requirement

Scheduling

- No requirement

Trending

- No requirement

Device and Network Management

- Ability to respond to queries about its status
- Ability to respond to requests for information about any of its objects
- Ability to respond to communication control messages

3.3. BACnet Interoperability Building Blocks (BIBBs)

BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services.

These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.

In most cases, the "A" device will act as the user of data (client), and the "B" device will be the provider of this data (server). In addition, certain BIBBs may also be predicated on the support of certain, otherwise optional, BACnet objects or properties and may place constraints on the allowable values of specific properties or service parameters.

Data Sharing-ReadProperty-B (DS-RP-B)

- The B device is a provider of data to device A.

| BACnet Service | Initiate | Execute |
|----------------|----------|---------|
| Read Property | | x |

Data Sharing-WriteProperty-B (DS-WP-B)

- The B device allows a value to be changed by device A.

| BACnet Service | Initiate | Execute |
|----------------|----------|---------|
| Write Property | | x |

Device Management-Dynamic Device Binding-B (DM-DDB-B)

- The B device provides information about its device attributes and responds to requests to identify itself.

| BACnet Service | Initiate | Execute |
|----------------|----------|---------|
| Who-Is | | x |
| I-Am | x | |

Device Management-Dynamic Object Binding-B (DM-DOB-B)

- The B device provides address information about its objects upon request.

| BACnet Service | Initiate | Execute |
|----------------|----------|---------|
| Who-Has | | x |
| I-Have | x | |

Device Management-DeviceCommunicationControl-B (DM-DCC-B)

- The B device responds to communication control exercised by the A device.

| BACnet Service | Initiate | Execute |
|----------------------------|----------|---------|
| DeviceCommunicationControl | | x |

3.4. BACnet Standard Object Types Supported.

If analog I / O module and digital I / O module are configured in BACnet NA, BACnet Object creation is automatically performed according to the number of channels. The object name consists of slot number, module name, number of channels, and object instance. The maximum number of object creation supported is 256.

ex) Channel 3 of the GT-4118 module, configured in the third slot. (Analog Input instance 19)

>> Slot3 GT4118_3 (AO19)

3.4.1. Device Object Type

The Device object type defines a standardized object whose properties represent the externally visible characteristics of a BACnet device. There shall be exactly one Device object in each BACnet device. A Device object is referenced by its Object_Identifier property, which is not only unique to the BACnet device that maintains this object but is also unique throughout the BACnet internetwork.

| Property | Data Type | Default Value | Writable |
|--|--|---|----------|
| Object_Identifier | BACnetObjectIdentifier | device, 741 | O |
| Object_Name | CharacterString | G-Series BACnet/IP B-ASC Network Adapter: GN-9251 | |
| Object_Type | BACnetObjectType | device (8) | |
| System_Status | BACnetDeviceStatus | | |
| Location | CharacterString | Republic of Korea | |
| Vendor_Name | CharacterString | CREVIS CO.,LTD | |
| Vendor_Identifier | Unsigned16 | 1175 | |
| Model_Name | CharacterString | GN-9251 | |
| Firmware_Revision | CharacterString | 1 | |
| Application_Software_Version | CharacterString | -- | |
| Protocol_Version | Unsigned | 1 | |
| Protocol_Revision | Unsigned | 12 | |
| Protocol_Services_Supported | BACnetServices Supported | | |
| Protocol_Object_Types_Supported | BACnetObjectTypes Supported | | |
| Object_List | BACnetARRAY[N] of BACnetObjectIdentifier | | |
| APDU_Timeout | Unsigned | 3000 | |
| Number_Of_APDU_Retries | Unsigned | 3 | |
| Max_APDU_Length_Accepted | Unsigned | 480 | |
| Segmentation_Supported | BACnetSegmentation | | |
| Device_Address_Binding | BACnetLIST of BACnetAddressBinding | | |
| Database_Revision | Unsigned | | |
| Release_Date (Nonstandard Types ID : 610) | CharacterString | | |

3.4.2. Analog Input Object Type

The Analog Input object type defines a standardized object whose properties represent the externally visible characteristics of an analog input. This object is connected with Analog Input IO (GT-3xxx) Module data.

| Property | Data Type | Default Value | Writable |
|--|------------------------|------------------|----------|
| Object_Identifier | BACnetObjectIdentifier | analog-input 0 | |
| Object_Name | CharacterString | | |
| Object_Type | BACnetObjectType | analog-input (0) | |
| Present_Value | REAL | | |
| Status_Flags | BACnetStatusFlags | | |
| Event_State | BACnetEventState | | |
| Reliability | BACnetReliability | | |
| Out_Of_Service | BOOLEAN | FALSE | |
| Units | BACnetEngineeringUnits | | |
| IO Parameter (Nonstandard Types ID : 700) | Octet String | | O |

3.4.3. Analog Output Object Type

The Analog Output object type defines a standardized object whose properties represent the externally visible characteristics of an analog output. This object is connected with Analog Output IO (GT-4xxx) Module data.

| Property | Data Type | Default Value | Writable |
|--|------------------------|-------------------|----------|
| Object_Identifier | BACnetObjectIdentifier | analog-output,0 | |
| Object_Name | CharacterString | | |
| Object_Type | BACnetObjectType | analog-output (1) | |
| Present_Value | REAL | | O |
| Status_Flags | BACnetStatusFlags | | |
| Event_State | BACnetEventState | | |
| Out_Of_Service | BOOLEAN | FALSE | |
| Units | BACnetEngineeringUnits | | |
| Priority_Array | BACnetPriorityArray | | |
| Relinquish_Default | REAL | | |
| IO Parameter (Nonstandard Types ID : 700) | Octet String | | O |

3.4.4. Binary Input Object Type

The Binary Input object type defines a standardized object whose properties represent the externally visible characteristics of a binary input. A "binary input" is a physical device or hardware input that can be in only one of two distinct states. In this description, those states are referred to as ACTIVE and INACTIVE. This object is connected with Digital Input IO (GT-1xxx) Module data.

| Property | Data Type | Default Value | Writable |
|--|------------------------|------------------|----------|
| Object_Identifier | BACnetObjectIdentifier | binary input, 0 | |
| Object_Name | CharacterString | | |
| Object_Type | BACnetObjectType | binary-input (3) | |
| Present_Value | BOOLEAN | | |
| Status_Flags | BACnetStatusFlags | | |
| Event_State | BACnetEventState | | |
| Out_Of_Service | BOOLEAN | FALSE | |
| Polarity | BACnetPolarity | | O |
| IO Parameter (Nonstandard Types ID : 700) | Octet String | | O |

3.4.5. Binary Output Object Type

The Binary Output object type defines a standardized object whose properties represent the externally visible characteristics of a binary output. A "binary output" is a physical device or hardware output that can be in only one of two distinct states. In this description, those states are referred to as ACTIVE and INACTIVE. This object is connected with Digital Output IO (GT-2xxx) Module data.

| Property | Data Type | Default Value | Writable |
|--|------------------------|-------------------|----------|
| Object_Identifier | BACnetObjectIdentifier | binary-output,0 | |
| Object_Name | CharacterString | | |
| Object_Type | BACnetObjectType | binary-output (4) | |
| Present_Value | BOOLEAN | | O |
| Status_Flags | BACnetStatusFlags | | |
| Event_State | BACnetEventState | | |
| Out_Of_Service | BOOLEAN | FALSE | |
| Polarity | BACnetPolarity | | O |
| Priority_Array | BACnetPriorityArray | | |
| Relinquish_Default | BACnetBinaryPV | | |
| IO_Parameter (Nonstandard Types ID : 700) | Octet String | | O |

3.4.6. GBUS Direct Object Type (Nonstandard Types)

GBUS Direct Object Type contains information of 'Network Adapter' and GBUS configuration value. The instance value is only 0.

| Property | ID (741) | Data Type | Default Value | Writable |
|--------------------|----------|------------------------|---------------|----------|
| Object_Identifier | | BACnetObjectIdentifier | 741, 0 | |
| Object_Name | | CharacterString | GBUS Direct | |
| Object_Type | | BACnetObjectType | 741 | |
| Slot_Name | 600 | CharacterString | | |
| Input_Size_(byte) | 601 | Unsigned | | |
| Output_Size_(byte) | 602 | Unsigned | | |
| Input_Data | 603 | Octet String | | |
| Output_Data | 604 | Octet String | | |

3.4.7. GBUS Slot Object Type (Nonstandard Types)

GBUS Slot Object Type contains information of extension IO Module. The instance value is created by the number of IOs.

| Property | ID (742) | Data Type | Default Value | Writable |
|--------------------|----------|------------------------|---------------|----------|
| Object_Identifier | | BACnetObjectIdentifier | 742, 0 | |
| Object_Name | | CharacterString | GBUS Slot x | |
| Object_Type | | BACnetObjectType | 742 | |
| Firmware_Revision | | Character String | | |
| Slot_Name | 600 | CharacterString | | |
| Input_Size_(byte) | 601 | Unsigned | | |
| Output_Size_(byte) | 602 | Unsigned | | |
| Input_Data | 603 | Octet String | | |
| Output_Data | 604 | Octet String | | |
| Slot_Type | 605 | CharacterString | | |
| Release_Date | 610 | CharacterString | | |
| IO_Parameter | 700 | Octet String | | O |

3.5. Supported BACnet Function Codes

Latest information on BACnet
<http://www.bacnet.org/>

ASHRAE Website
<https://www.ashrae.org/>

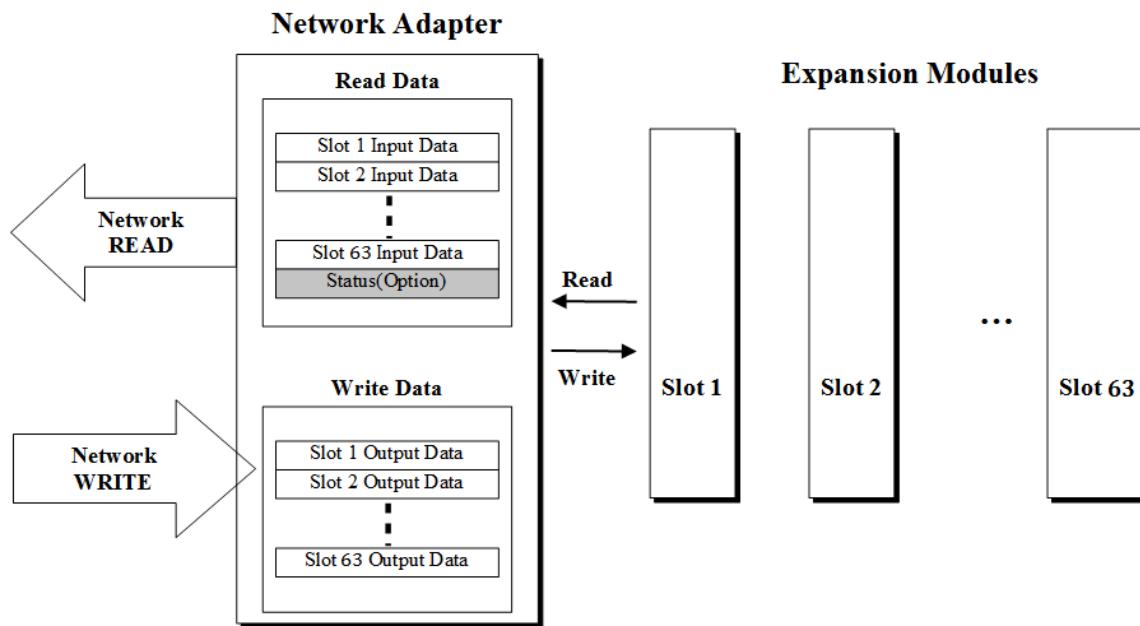
BACnet International / BACnet Testing Laboratories
<https://www.bacnetinternational.org/default.aspx>

Visual Test Shell for BACnet
<https://sourceforge.net/projects/vts/>

4. MODBUS Interface

4.1. I/O Process Image Map

An expansion module may have 3 types of data as I/O data, configuration parameter and memory register. The data exchange between network adapter and expansion modules is done via an I/O process image data by G-Series protocol. The following figure shows the data flow of process image between network adapter and expansion modules.



4.1.1. MODBUS Interface Register/Bit Map

- **Register Map**

| Start Address | Read/Write | Description | Func. Code |
|----------------------|-------------------|---|-------------------|
| 0x0000 ~ | Read | Process input image registers (Real Input Register) | 3,4,23 |
| 0x0800 ~ | Read/Write | Process output image registers (Real Output Register) | 3,16,23 |
| 0x1000 * | Read | Adapter Identification special registers. | 3,4,23 |
| 0x1020 * | Read/Write | Adapter Watchdog, other time special register. | 3,4,6,16,23 |
| 0x1100 * | Read/Write | Adapter Information special registers. | 3,4,6,16,23 |
| 0x2000 * | Read/Write | Expansion Slot Information special registers. | 3,4,6,16,23 |

* The special register map must be accessed by read/write of every each address (one address).

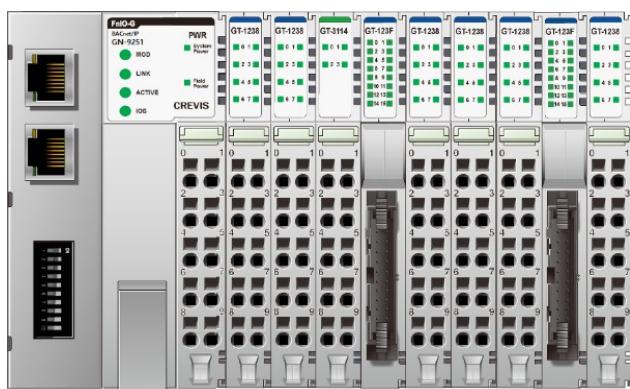
- **Bit Map**

| Start Address | Read/Write | Description | Func. Code |
|----------------------|-------------------|---|-------------------|
| 0x0000~ | Read | Process input image bits All input registers area are addressable by bit address. Size of input image bit is size of input image register * 16. | 2 |
| 0x1000~ | Read/Write | Process output image bits All output registers area are addressable by bit address. Size of output image bit is size of output image register * 16. | 1,5,15 |

4.1.2. Example of Input Process Image (Input Register) Map

Input image data depends on slot position and expansion slot data type. Input process image data is only ordered by expansion slot position

- For example slot configuration



| Slot No. | Module Description |
|----------|--------------------|
| #0 | BACnet/IP Adapter |
| #1 | 8-discrete input |
| #2 | 8-discrete input |
| #3 | 4-analog input |
| #4 | 16-discrete input |
| #5 | 8-discrete input |
| #6 | 8-discrete input |
| #7 | 8-discrete input |
| #8 | 16-discrete input |
| #9 | 8-discrete input |

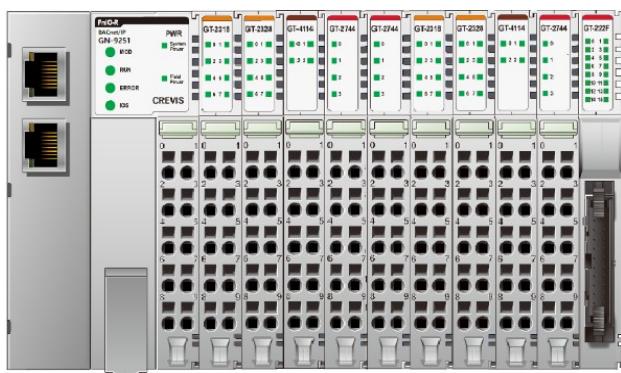
- Input Process Image

| Address | b15 | b14 | b13 | b12 | b11 | b10 | b9 | b8 | b7 | b6 | b5 | b4 | b3 | b2 | b1 | b0 |
|---------|-------------------------------------|-----|-----|-----|-----|-----|----|----|----|----|----|----|------------------------------------|----|----|----|
| 0x0001 | Discrete Input 8 pts (Slot#2) | | | | | | | | | | | | Discrete Input 8 pts (Slot#1) | | | |
| 0x0002 | Analog Input Ch0 high byte (Slot#3) | | | | | | | | | | | | Analog Input Ch0 low byte (Slot#3) | | | |
| 0x0003 | Analog Input Ch1 high byte (Slot#3) | | | | | | | | | | | | Analog Input Ch1 low byte (Slot#3) | | | |
| 0x0004 | Analog Input Ch2 high byte (Slot#3) | | | | | | | | | | | | Analog Input Ch2 low byte (Slot#3) | | | |
| 0x0005 | Analog Input Ch3 high byte (Slot#3) | | | | | | | | | | | | Analog Input Ch3 low byte (Slot#3) | | | |
| 0x0006 | Discrete Input 8 pts (Slot#4) | | | | | | | | | | | | Discrete Input 8 pts (Slot#4) | | | |
| 0x0007 | Discrete Input 8 pts (Slot#6) | | | | | | | | | | | | Discrete Input 8 pts (Slot#5) | | | |
| 0x0008 | Discrete Input 8 pts (Slot#8) | | | | | | | | | | | | Discrete Input 8 pts (Slot#7) | | | |
| 0x0009 | Discrete Input 8 pts (Slot#9) | | | | | | | | | | | | Discrete Input 8 pts (Slot#8) | | | |

4.1.3. Example of Output Process Image (Output Register) Map

Output image data depends on slot position and expansion slot data type. Output process image data is only ordered by expansion slot position.

- For example slot configuration



| Slot No. | Module Description |
|----------|--------------------|
| #0 | BACnet/IP Adapter |
| #1 | 8-discrete output |
| #2 | 8-discrete output |
| #3 | 4-analog output |
| #4 | 4-relay output |
| #5 | 4-relay output |
| #6 | 8-discrete output |
| #7 | 8-discrete output |
| #8 | 4-analog output |
| #9 | 4-relay output |
| #10 | 16-discrete output |

- Output Process Image

| Address | b15 | b14 | b13 | b12 | b11 | b10 | b9 | b8 | b7 | b6 | b5 | b4 | b3 | b2 | b1 | b0 | |
|---------|--------------------------------------|-----|-----------------------------|-----|-----|-----|----|----|----|----|----|----|----|----|----|--------------------------------------|--|
| 0x0800 | Discrete Output 8 pts (Slot#2) | | | | | | | | | | | | | | | Discrete Output 8 pts (Slot#1) | |
| 0x0801 | Analog Output Ch0 high byte (Slot#3) | | | | | | | | | | | | | | | Analog Output Ch0 low byte (Slot#3) | |
| 0x0802 | Analog Output Ch1 high byte (Slot#3) | | | | | | | | | | | | | | | Analog Output Ch1 low byte (Slot#3) | |
| 0x0803 | Analog Output Ch2 high byte (Slot#3) | | | | | | | | | | | | | | | Analog Output Ch2 low byte (Slot#3) | |
| 0x0804 | Analog Output Ch3 high byte (Slot#3) | | | | | | | | | | | | | | | Analog Output Ch3 low byte (Slot#3) | |
| 0x0805 | Empty, Don't Care | | Discrete Out 4 pts (Slot#5) | | | | | | | | | | | | | | |
| 0x0806 | Discrete Output low 8 pts (Slot#7) | | | | | | | | | | | | | | | Discrete Output low 8 pts (Slot#6) | |
| 0x0807 | Analog Output Ch0 high byte (Slot#8) | | | | | | | | | | | | | | | Analog Output Ch0 low byte (Slot#8) | |
| 0x0808 | Analog Output Ch1 high byte (Slot#8) | | | | | | | | | | | | | | | Analog Output Ch1 low byte (Slot#8) | |
| 0x0809 | Analog Output Ch2 high byte (Slot#8) | | | | | | | | | | | | | | | Analog Output Ch2 low byte (Slot#8) | |
| 0x080A | Analog Output Ch3 high byte (Slot#8) | | | | | | | | | | | | | | | Analog Output Ch3 low byte (Slot#8) | |
| 0x080B | Discrete Output low 8 pts (Slot#10) | | | | | | | | | | | | | | | Empty, Don't Care | |
| 0x080C | Empty, Don't Care | | | | | | | | | | | | | | | Discrete Output high 8 pts (Slot#10) | |

4.2. Supported MODBUS Function Codes

| Function Code | Function | Description |
|----------------------|--|--|
| 1(0x01) | Read Coils (Read output bit) | This function code is used to read from 1 to 2000 contiguous status of coils in a remote device. The Request PDU specifies the starting address, i.e. the address of the first coil specified, and the number of coils. In the PDU Coils are addressed starting at zero. Therefore coils numbered 1-16 are addressed as 0-15. The coils in the response message are packed as one coil per bit of the data field. Status is indicated as 1= ON and 0= OFF. |
| 2(0x02) | Read Discrete Inputs (Read input bit) | This function code is used to read from 1 to 2000 contiguous status of discrete inputs in a remote device. The Request PDU specifies the starting address, i.e. the address of the first input specified, and the number of inputs. In the PDU Discrete Inputs are addressed starting at zero. Therefore Discrete inputs numbered 1-16 are addressed as 0-15. The discrete inputs in the response message are packed as one input per bit of the data field. Status is indicated as 1= ON; 0= OFF. |
| 3(0x03) | Read Holding Registers (Read output word) | This function code is used to read the contents of a contiguous block of holding registers in a remote device. The Request PDU specifies the starting register address and the number of registers. The register data in the response message are packed as two bytes per register, with the binary contents right justified within each byte. For each register, the first byte contains the high order bits and the second contains the low order bits. |
| 4(0x04) | Read Input Registers (Read input word) | This function code is used to read from 1 to approx. 125 contiguous input registers in a remote device. The Request PDU specifies the starting register address and the number of registers. The register data in the response message are packed as two bytes per register, with the binary contents right justified within each byte. For each register, the first byte contains the high order bits and the second contains the low order bits. |
| 5(0x05) | Write Single Coil (Write one bit output) | This function code is used to write a single output to either ON or OFF in a remote device. The requested ON/OFF state is specified by a constant in the request data field. A value of FF 00 hex requests the output to be ON. A value of 00 00 requests it to be OFF. All other values are illegal and will not affect the output. |
| 6(0x06) | Write Single Register (Write one word output) | This function code is used to write a single holding register in a remote device. Therefore register numbered 1 is addressed as 0. The normal response is an echo of the request, returned after the register contents have been written. |
| 8(0x08) | Diagnostics (Read diagnostic register) *Refer to the 4.2.1 | MODBUS function code 08 provides a series of tests for checking the communication system between a client (Master) device and a server (Slave), or for checking various internal error conditions within a server. The function uses a two-byte sub-function code field in the query to define the type of test to be performed. The server echoes both the function code and sub-function code in a normal response. Some of the diagnostics cause data to be returned from the remote device in the data field of a normal response. |
| 15(0x0F) | Write Multiple Coils (Write a number of output bits) | This function code is used to force each coil in a sequence of coils to either ON or OFF in a remote device. The Request PDU specifies the coil references to be forced. Coils are addressed starting at zero. A logical '1' in a bit position of the field requests the corresponding output to be ON. A logical '0' requests it to be OFF. The normal response returns the function code, starting address, and quantity of coils forced. |

| | | |
|----------|---|---|
| 16(0x10) | Write Multiple registers (Write a number of output words) | This function code is used to write a block of contiguous registers (1 to approx. 120 registers) in a remote device. The requested written values are specified in the request data field. Data is packed as two bytes per register. The normal response returns the function code, starting address, and quantity of registers written. |
| 23(0x17) | Read/Write Multiple registers (Read a number of input words /Write a number of output words) | Read a number of input words /Write a number of output words This function code performs a combination of one read operation and one write operation in a single MODBUS transaction. The write operation is performed before the read. The request specifies the starting address and number of holding registers to be read as well as the starting address, number of holding registers, and the data to be written. The byte count specifies the number of bytes to follow in the write data field. The normal response contains the data from the group of registers that were read. The byte count field specifies the quantity of bytes to follow in the read data field. |

- Refer to MODBUS APPLICATION PROTOCOL SPECIFICATION V1.1a

8 (0x08) Diagnostics**Sub-function 0x0000(0) Return Query Data**

The data passed in the request data field is to be returned (looped back) in the response.

The entire response message should be identical to the request.

| Sub-function | Data Field (Request) | Data Field (Response) | Description |
|---------------------|-----------------------------|------------------------------|--------------------|
| 0x0000(0) | Any | Echo Request Data | |

Sub-function 0x0001(1) Restart Communications Option

The remote device could be initialized and restarted, and all of its communications event counters are cleared. Especially, data field 0x55AA make the remote device to restart with factory default setup of EEPROM.

| Sub-function | Data Field (Request) | Data Field (Response) | Description |
|---------------------|-----------------------------|------------------------------|--|
| 0x0001(1) | 0x0000 or 0xFF00 | Echo Request Data | Reset |
| 0x0001(1) | 0x55AA+0xAB7B+Sumcheck | Echo Request Data | Reset with Factory default ¹⁾ |
| 0x0001(1) | 0x55AA+0xAA55+Sumcheck | Echo Request Data | Reset with Factory default ²⁾ |

1) Watchdog time value, auto recovery, will be the factory defaults value.

2) Mac Address, IP Address, Subnet Mask Address, Gateway Address, BACnet Identifier, will be the factory defaults value.

Sub-function 0x000A(10) Clear Counters and Diagnostic Register

The goal is to clear all counters and the diagnostic register. Counters are also cleared upon power-up.

| Sub-function | Data Field (Request) | Data Field (Response) | Description |
|---------------------|-----------------------------|------------------------------|--------------------|
| 0x000A(10) | 0x0000 | Echo Request Data | |

Sub-function 0x000B(11) Return Bus Message Count

The response data field returns the quantity of messages that the remote device has detected on the communications system since its last restart, clear counters operation, or power-up.

| Sub-function | Data Field (Request) | Data Field (Response) | Description |
|---------------------|-----------------------------|------------------------------|--------------------|
| 0x000B(11) | 0x0000 | Total Message Count | |

Sub-function 0x000C(12) Return Bus Communication Error Count

The response data field returns the quantity of CRC errors encountered by the remote device since its last restart, clear counters operation, or power-up.

| Sub-function | Data Field (Request) | Data Field (Response) | Description |
|---------------------|-----------------------------|------------------------------|--------------------|
| 0x000C(12) | 0x0000 | CRC Error Count | |

Sub-function 0x000D(13) Return Bus Exception Error Count

The response data field returns the quantity of MODBUS exception responses returned by the remote device since its last restart, clear counters operation, or power-up.

Exception responses are described and listed in section 3.2.11.

| Sub-function | Data Field (Request) | Data Field (Response) | Description |
|---------------------|-----------------------------|------------------------------|--------------------|
| 0x000D(13) | 0x0000 | Exception Error Count | |

Sub-function 0x000E(14) Return Slave Message Count

The response data field returns the quantity of messages addressed to the remote device, or broadcast, that the remote device has processed since its last restart, clear counters operation, or power-up.

| Sub-function | Data Field (Request) | Data Field (Response) | Description |
|---------------------|-----------------------------|------------------------------|--------------------|
| 0x000E(14) | 0x0000 | Slave Message Count | |

Sub-function 0x000F(15) Return Slave No Response Count

The response data field returns the quantity of messages addressed to the remote device for which it has returned no response (neither a normal response nor an exception response), since its last restart, clear counters operation, or power-up.

| Sub-function | Data Field (Request) | Data Field (Response) | Description |
|---------------------|-----------------------------|------------------------------|--------------------|
| 0x000F(15) | 0x0000 | Slave No Response Count | |

Sub-function 0x0064(100) Return Slave ModBus, Internal Bus Status

The response data field returns the status of ModBus and Internal Bus addressed to the remote device. This status values are identical with status 1word of input process image.

| Sub-function | Data Field (Request) | Data Field (Response) | Description |
|---------------------|-----------------------------|------------------------------|----------------------|
| 0x0064(100) | 0x0000 | ModBus, Internal Bus Status | Same as status 1word |

Sub-function 0x0065(101) Return Slave Watchdog Error Count

The response data field returns the quantity of watchdog error addressed to the remote device since its last restart, clear counters operation, or power-up.

| Sub-function | Data Field (Request) | Data Field (Response) | Description |
|---------------------|-----------------------------|------------------------------|--------------------|
| 0x0065(101) | 0x0000 | Watchdog Error Count | |

Error Response

In an exception response, the server sets the MSB of the function code to 1. This makes the function code value in an exception response exactly 80 hexadecimal higher than the value would be for a normal response.

• **Exception Codes**

| Exception Code | Name | Description |
|-----------------------|--------------------------|---|
| 01 | Illegal Function | The function code received in the query is not an allowable action for the server (or slave). |
| 02 | Illegal Data Address | The data address received in the query is not an allowable address for the server (or slave). |
| 03 | Illegal Data Value | A value contained in the query data field is not an allowable value for server (or slave). |
| 04 | Slave Device Failure | An unrecoverable error occurred while the server (or slave) was attempting to perform the requested action. |
| 05 | Acknowledge | The server (or slave) has accepted the request and is processing it, but a long duration of time will be required to do so. |
| 06 | Slave Device Busy | Specialized use in conjunction with programming commands. The server (or slave) is engaged in processing a long-duration program command. The client (or master) should retransmit the message later when the server (or slave) is free. |
| 08 | Memory Parity Error | The server (or slave) attempted to read record file, but detected a parity error in the memory. The client (or master) can retry the request, but service may be required on the server (or slave) device. |
| 0A | Gateway Path Unavailable | Specialized use in conjunction with gateways, indicates that the gateway was unable to allocate an internal communication path from the input port to the output port for processing the request. |

- GN-9251 response exception code 01, 02, 03, 04 and 06.

4.3. MODBUS Special Register Map

The special register map can be accessed by function code 3, 4, 6 and 16. Also the special register map must be accessed by read/write of every each address (one address).

4.3.1. Adapter Identification Special Register (0x1000, 4096)

| Address | Access | Type, Size | Description |
|----------------|---------------|--|---|
| 0x1000(4096) | Read | 1word | Vendor ID = 0x0497(1175), Crevis. Co., Ltd. |
| 0x1001(4097) | Read | 1word | Device type = 0x000C, Network Adapter |
| 0x1002(4098) | Read | 1word | Product Code = 0x9050 |
| 0x1003(4099) | Read | 1word | Firmware revision, if 0x0101, revision 1.01 |
| 0x1004(4100) | Read | 2word | Product unique serial number |
| 0x1005(4101) | Read | String upto 34byte | Product name string (ASCII) “GN-9251,BACnet/IP B-ASC,G-Series” |
| 0x1006(4102) | Read | 1word | Sum check of EEPROM |
| 0x1010(4112) | Read | 2word | Firmware release date |
| 0x1011(4113) | Read | 2word | Product manufacturing inspection date |
| 0x101E(4126) | Read | 7word - 1word - 1word - 1word - 1word - 1word - 2word 15word - 2word - 2word - 2word - 3word - 1word - 1word - 1word - 1word - 2word | Composite Id of following address * RTU mode 0x1100(4352), Modbus RS232 Node. (Fixed 0x0001) 0x1000(4096), Vendor ID 0x1001(4097), Device type 0x1002(4098), Product code 0x1003(4099), Firmware revision 0x1004(4100), Product serial number *TCP mode 0x1050(4176), IP address 0x1051(4177), Subnet mask 0x1052(4178), Gateway 0x1053(4179), Ethernet physical address (MAC ID) 0x1000(4096), Vendor ID 0x1001(4097), Device type 0x1002(4098), Product code 0x1003(4099), Firmware revision 0x1004(4100), Product serial number |

- String Type consists of valid string length (first 1word) and array of characters

4.3.2. Adapter Watchdog Time, other Time Special Register (0x1020, 4128)

A watchdog timer can be configured for timeout periods up to 65535(1unit=100msec). The Watchdog timer will timeout (timer decreased, reached 0) if ModBus operation to the slave node does not occur over the configured watchdog value, then the slave adapter forces that slot output value is automatically set to user-configured fault actions and values.

| Address | Access | Type, Size | Description |
|----------------|---------------|-------------------|--|
| 0x1020(4128) | Read/Write | 1word | Watchdog time value 16bit unsigned. The time value is represented by multiples of 100msec. The 0 (watchdog timeout disabled) is default value. A changing of watchdog time value resets watchdog error and counter. |
| 0x1021(4129) | Read | 1word | Watchdog timer remain value This value is decreased every 100msec |
| 0x1022(4130) | Read | 1word | Watchdog error counter, it is cleared by writing address 0x1020 |
| 0x1023(4131) | Read/Write | 1word | Enable/disable auto recovery Watchdog error when receiving new frame. 0:Disable, 1:Enable(default). Its value is stored in EEPROM. |
| 0x1028(4136) | Read | 1word | IO update time, main loop time. (1usec unit) |

4.3.3. Adapter TCP/IP Special Register (0x1040, 4160)

| Address | Access | Type, Size | Description |
|----------------|---------------|-------------------|--|
| 0x1041(4161) | Read/Write | 1word | MODBUS/TCP connection timeout time. (0.5sec unit) Maximum time of ModBus connection to stay to be opened without receiving a ModBus request. 0~3600 The 120 (60sec) is default value. The value 0 disables connection time out specially. |
| 0x1042(4162) | Read | 1word | Number of ModBus/TCP connected |
| 0x1043(4163) | Read | 1word | ModBus/TCP port, fixed 502 |
| 0x1044(4164) | Read | 1word | Ethernet Interface Speed, 10(10Mbps) or 100(100Mbps) |
| 0x1045(4165)* | Read/Write | 1word | IP Setting Method. 0: BOOTP, 1:DHCP |
| 0x1047(4167) | Read | 1word | Status of DIP SW#9 DHCP/BOOTP(Enable/Disable). 0 : OFF, 1 : ON |
| 0x1048(4168) | Read | 1word | Enable/disable Lowest IP address via DIP Switch, 1:Enabled |
| 0x1050(4176) | Read/Write | 2word | IP address. If 192.168.123.1, then 0xA8C0, 0x017B. After update this value, IP address, Subnet mask and Gateway are applied as new one. |
| 0x1051(4177) | Read/Write | 2word | Subnet mask. If 255.255.255.0, then 0xFFFF, 0x00FF. |
| 0x1052(4178) | Read/Write | 2word | Gateway. If 192.168.123.254, then 0xA8C0, 0xFE7B. |
| 0x1053(4179) | Read | 3word | Ethernet physical address (MAC-ID). If 11-22-33-44-55-66, then 0x2211, 0x4433, 0x6655. |

* Power off and then power on, this value is applied.

4.3.4. Adapter Information Special Register (0x1100, 4352)

| Address | Access | Type, Size | Description | | | | | | | | | | | | | | | | | | | | | | |
|-----------------------|----------------------------|-------------------|---|---------------|----------------------------|-----------------|------------------|-----------------------|----------------------|--------------------|---------------------|---------------------|---------------------|--|---------------------------|--|----------------------|--|---------------------|--|--------------------------|--|------------------|--|-----------------------|
| 0x1102(4354) | Read | 1word | Start address of input image word register. =0x0000 | | | | | | | | | | | | | | | | | | | | | | |
| 0x1103(4355) | Read | 1word | Start address of output image word register. =0x0800 | | | | | | | | | | | | | | | | | | | | | | |
| 0x1104(4356) | Read | 1word | Size of input image word register. | | | | | | | | | | | | | | | | | | | | | | |
| 0x1105(4357) | Read | 1word | Size of output image word register. | | | | | | | | | | | | | | | | | | | | | | |
| 0x1106(4358) | Read | 1word | Start address of input image bit. = 0x0000 | | | | | | | | | | | | | | | | | | | | | | |
| 0x1107(4359) | Read | 1word | Start address of output image bit. =0x1000 | | | | | | | | | | | | | | | | | | | | | | |
| 0x1108(4360) | Read | 1word | Size of input image bit. | | | | | | | | | | | | | | | | | | | | | | |
| 0x1109(4361) | Read | 1word | Size of output image bit. | | | | | | | | | | | | | | | | | | | | | | |
| 0x110A(4362) | Read | 1word | Update time for cyclic data change (same as 0x1028) | | | | | | | | | | | | | | | | | | | | | | |
| 0x110D(4365) | Read | 1word | Current Dip Switch State and Field Power Status (MSB) ex) DHCP/Booth enable, Dip SW(0x01), Field Power On = 0x8101 | | | | | | | | | | | | | | | | | | | | | | |
| 0x110E(4366) | Read | upto 33word | Expansion slot's GT-number including GN First 1word is adapter's number, if GN-9251, then 0x9251 | | | | | | | | | | | | | | | | | | | | | | |
| 0x1110(4368) | Read | 1word | Number of expansion slot | | | | | | | | | | | | | | | | | | | | | | |
| 0x1113(4371) | Read | upto 33word | Expansion slot Module Id. First 1word is adapter's module id. | | | | | | | | | | | | | | | | | | | | | | |
| 0x1119(4377) | Read | 1word | Hi byte is ModBus status, low byte is internal bus status. Zero value means 'no error'. <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="padding: 2px;">ModBus status</td> <td style="padding: 2px;">Internal bus status(G-Bus)</td> </tr> <tr> <td style="padding: 2px;">0x00 : No Error</td> <td style="padding: 2px;">0x00 : OPERATING</td> </tr> <tr> <td style="padding: 2px;">0x01 : ERR_DIP_SWITCH</td> <td style="padding: 2px;">0x02 : CONNECT_FAULT</td> </tr> <tr> <td style="padding: 2px;">0x40 : ERR_CRC_LRC</td> <td style="padding: 2px;">0x03 : CONFIG_FAULT</td> </tr> <tr> <td style="padding: 2px;">0x80 : ERR_WATCHDOG</td> <td style="padding: 2px;">0x04 : NO_EXPANSION</td> </tr> <tr> <td style="padding: 2px;"></td> <td style="padding: 2px;">0x05 : INVALID_ATTR_VALUE</td> </tr> <tr> <td style="padding: 2px;"></td> <td style="padding: 2px;">0x06 : TOO MUCH DATA</td> </tr> <tr> <td style="padding: 2px;"></td> <td style="padding: 2px;">0x07 : VENDOR_ERROR</td> </tr> <tr> <td style="padding: 2px;"></td> <td style="padding: 2px;">0x08 : NOT_EXPECTED_SLOT</td> </tr> <tr> <td style="padding: 2px;"></td> <td style="padding: 2px;">0x09 : CRC_ERROR</td> </tr> <tr> <td style="padding: 2px;"></td> <td style="padding: 2px;">0x80 : NO_FIELD_POWER</td> </tr> </table> | ModBus status | Internal bus status(G-Bus) | 0x00 : No Error | 0x00 : OPERATING | 0x01 : ERR_DIP_SWITCH | 0x02 : CONNECT_FAULT | 0x40 : ERR_CRC_LRC | 0x03 : CONFIG_FAULT | 0x80 : ERR_WATCHDOG | 0x04 : NO_EXPANSION | | 0x05 : INVALID_ATTR_VALUE | | 0x06 : TOO MUCH DATA | | 0x07 : VENDOR_ERROR | | 0x08 : NOT_EXPECTED_SLOT | | 0x09 : CRC_ERROR | | 0x80 : NO_FIELD_POWER |
| ModBus status | Internal bus status(G-Bus) | | | | | | | | | | | | | | | | | | | | | | | | |
| 0x00 : No Error | 0x00 : OPERATING | | | | | | | | | | | | | | | | | | | | | | | | |
| 0x01 : ERR_DIP_SWITCH | 0x02 : CONNECT_FAULT | | | | | | | | | | | | | | | | | | | | | | | | |
| 0x40 : ERR_CRC_LRC | 0x03 : CONFIG_FAULT | | | | | | | | | | | | | | | | | | | | | | | | |
| 0x80 : ERR_WATCHDOG | 0x04 : NO_EXPANSION | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0x05 : INVALID_ATTR_VALUE | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0x06 : TOO MUCH DATA | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0x07 : VENDOR_ERROR | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0x08 : NOT_EXPECTED_SLOT | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0x09 : CRC_ERROR | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0x80 : NO_FIELD_POWER | | | | | | | | | | | | | | | | | | | | | | | | |

| | | | |
|--------------|------|-------|----------------------------|
| 0x111D(4381) | Read | 1word | Adapter G-Series Revision. |
|--------------|------|-------|----------------------------|

* After the system is reset, the new “Set Value” action is applied.

** If the slot location is changed, set default value automatically (all expansion slot are live).

4.3.5. Expansion Slot Information Special Register (0x2000, 8192)

Each expansion slot has 0x20(32) address offset and same information structure.

| | |
|-------------------------------------|-----------------------------------|
| Slot#1 0x2000(8192)~0x201F(8223) | Slot#2 0x2020(8224)~0x203F(8255) |
| Slot#3 0x2040(8256)~0x205F(8287) | Slot#4 0x2060(8288)~0x207F(8319) |
| Slot#5 0x2080(8320)~0x209F(8351) | Slot#6 0x20A0(8352)~0x20BF(8383) |
| Slot#7 0x20C0(8384)~0x20DF(8415) | Slot#8 0x20E0(8416)~0x20FF(8447) |
| Slot#9 0x2100(8448)~0x211F(8479) | Slot#10 0x2120(8480)~0x213F(8511) |
| Slot#11 0x2140(8512)~0x215F(8543) | Slot#12 0x2160(8544)~0x217F(8575) |
| Slot#13 0x2180(8576)~0x219F(8607) | Slot#14 0x21A0(8608)~0x21BF(8639) |
| Slot#15 0x21C0(8640)~0x21DF(8671) | Slot#16 0x21E0(8672)~0x21FF(8703) |
| Slot#17 0x2200(8704)~0x221F(8735) | Slot#18 0x2220(8736)~0x223F(8767) |
| Slot#19 0x2240(8768)~0x225F(8799) | Slot#20 0x2260(8800)~0x227F(8831) |
| Slot#21 0x2280(8832)~0x229F(8863) | Slot#22 0x22A0(8864)~0x22BF(8895) |
| Slot#23 0x22C0(8896)~0x22DF(8927) | Slot#24 0x22E0(8928)~0x22FF(8959) |
| Slot#25 0x2300(8960)~0x231F(8991) | Slot#26 0x2320(8992)~0x233F(9023) |
| Slot#27 0x2340(9024)~0x235F(9055) | Slot#28 0x2360(9056)~0x237F(9087) |
| Slot#29 0x2380(9088)~0x239F(9119) | Slot#30 0x23A0(9120)~0x23BF(9151) |
| Slot#31 0x23C0(9152)~0x23DF(9183) | Slot#32 0x23E0(9184)~0x23FF(9215) |
| Slot#33 0x2400(9216)~0x241F(9247) | Slot#34 0x2420(9248)~0x243F(9279) |
| | |
| Slot#63 0x27C0(10176)~0x27DF(10207) | |

| Address Offset | Expansion Slot#1 | Expansion Slot#2 | Expansion Slot#3 | Expansion Slot#4 | | Expansion Slot#63 |
|----------------|------------------|------------------|------------------|------------------|-------|-------------------|
| + 0x00(+0) | 0x2000(8192) | 0x2020(8224) | 0x2040(8256) | 0x2060(8288) | | 0x27C0(10176) |
| + 0x01(+1) | 0x2001(8193) | 0x2021(8225) | 0x2041(8257) | 0x2061(8289) | | 0x27C1(10177) |
| + 0x02(+2) | 0x2002(8194) | 0x2022(8226) | 0x2042(8258) | 0x2062(8290) | | 0x27C2(10178) |
| + 0x03(+3) | 0x2003(8195) | 0x2023(8227) | 0x2043(8259) | 0x2063(8291) | | 0x27C3(10179) |
| + 0x04(+4) | 0x2004(8196) | 0x2024(8228) | 0x2044(8260) | 0x2064(8292) | | 0x27C4(10180) |
| + 0x05(+5) | 0x2005(8197) | 0x2025(8229) | 0x2045(8261) | 0x2065(8293) | | 0x27C5(10181) |
| + 0x06(+6) | 0x2006(8198) | 0x2026(8230) | 0x2046(8262) | 0x2066(8294) | | 0x27C6(10182) |
| + 0x07(+7) | 0x2007(8199) | 0x2027(8231) | 0x2047(8263) | 0x2067(8295) | | 0x27C7(10183) |
| + 0x08(+8) | 0x2008(8200) | 0x2028(8232) | 0x2048(8264) | 0x2068(8296) | | 0x27C8(10184) |
| + 0x09(+9) | 0x2009(8201) | 0x2029(8233) | 0x2049(8265) | 0x2069(8297) | | 0x27C9(10185) |
| + 0x0A(+10) | 0x200A(8202) | 0x202A(8234) | 0x204A(8266) | 0x206A(8298) | | 0x27CA(10186) |
| + 0x0B(+11) | 0x200B(8203) | 0x202B(8235) | 0x204B(8267) | 0x206B(8299) | | 0x27CB(10187) |
| + 0x0C(+12) | 0x200C(8204) | 0x202C(8236) | 0x204C(8268) | 0x206C(8300) | | 0x27CC(10188) |
| + 0x0D(+13) | 0x200D(8205) | 0x202D(8237) | 0x204D(8269) | 0x206D(8301) | | 0x27CD(10189) |
| + 0x0E(+14) | 0x200E(8206) | 0x202E(8238) | 0x204E(8270) | 0x206E(8302) | | 0x27CE(10190) |
| + 0x0F(+15) | 0x200F(8207) | 0x202F(8239) | 0x204F(8271) | 0x206F(8303) | | 0x27CF(10191) |
| + 0x10(+16) | 0x2010(8208) | 0x2030(8240) | 0x2050(8272) | 0x2070(8304) | | 0x27D0(10192) |
| + 0x11(+17) | 0x2011(8209) | 0x2031(8241) | 0x2051(8273) | 0x2071(8305) | | 0x27D1(10193) |
| + 0x12(+18) | 0x2012(8210) | 0x2032(8242) | 0x2052(8274) | 0x2072(8306) | | 0x27D2(10194) |
| + 0x13(+19) | 0x2013(8211) | 0x2033(8243) | 0x2053(8275) | 0x2073(8307) | | 0x27D3(10195) |
| + 0x14(+20) | 0x2014(8212) | 0x2034(8244) | 0x2054(8276) | 0x2074(8308) | | 0x27D4(10196) |
| + 0x15(+21) | 0x2015(8213) | 0x2035(8245) | 0x2055(8277) | 0x2075(8309) | | 0x27D5(10197) |
| + 0x16(+22) | 0x2016(8214) | 0x2036(8246) | 0x2056(8278) | 0x2076(8310) | | 0x27D6(10198) |
| + 0x17(+23) | 0x2017(8215) | 0x2037(8247) | 0x2057(8279) | 0x2077(8311) | | 0x27D7(10199) |
| + 0x18(+24) | 0x2018(8216) | 0x2038(8248) | 0x2058(8280) | 0x2078(8312) | | 0x27D8(10200) |
| + 0x19(+25) | 0x2018(8217) | 0x2038(8249) | 0x2058(8281) | 0x2078(8313) | | 0x27D9(10201) |
| + 0x1A(+26) | 0x201A(8218) | 0x203A(8250) | 0x205A(8282) | 0x207A(8314) | | 0x27DA(10202) |
| + 0x1B(+27) | 0x201B(8219) | 0x203B(8251) | 0x205B(8283) | 0x207B(8315) | | 0x27DB(10203) |
| + 0x1C(+28) | 0x201C(8220) | 0x203C(8252) | 0x205C(8284) | 0x207C(8316) | | 0x27DC(10204) |
| + 0x1D(+29) | 0x201D(8221) | 0x203D(8253) | 0x205D(8285) | 0x207D(8317) | | 0x27DD(10205) |
| + 0x1E(+30) | 0x201E(8222) | 0x203E(8254) | 0x205E(8286) | 0x207E(8318) | | 0x27DE(10206) |
| + 0x1F(+31) | 0x201F(8223) | 0x203F(8255) | 0x205F(8287) | 0x207F(8319) | | 0x27DF(10207) |

| Address Offset | Access | Type, Size | Description |
|-----------------------|---------------|--------------------|--|
| + 0x02(+2) ** | Read | 1word | Input start register address of input image word this slot. |
| + 0x03(+3) ** | Read | 1word | Input word's bit offset of input image word this slot. |
| + 0x04(+4) ** | Read | 1word | Output start register address of output image word this slot. |
| + 0x05(+5) ** | Read | 1word | Output word's bit offset of output image word this slot. |
| + 0x06(+6) ** | Read | 1word | Input bit start address of input image bit this slot. |
| + 0x07(+7) ** | Read | 1word | Output bit start address of output image bit this slot. |
| + 0x08(+8) ** | Read | 1word | Size of input bit this slot |
| + 0x09(+9) ** | Read | 1word | Size of output bit this slot |
| + 0x0A(+10)** | Read | n word | Read input data this slot |
| + 0x0B(+11)** | Read/Write | n word | Read/write output data this slot |
| + 0x0E(+14) | Read | 1word | GT-number, if GT-1238, returns 0x1238 |
| + 0x0F(+15) | Read | String upto 72byte | First 1word is length of valid character string. If GT-1238, returns “00 1E 52 54 2D 31 32 33 38 2C 20 38 44 49 2C 20 32 34 56 64 63 2C 20 55 6E 69 76 65 72 73 61 6C 00 00” Valid character size = 0x001E =30 characters, “GT-1238, 8DI, 24Vdc, Universal” |
| + 0x10(+16) | Read | 1word | Size of configuration parameter byte |
| + 0x11(+17)** | Read/Write | n word | Read/write Configuration parameter data, Refer to each IO parameter Specification. |
| + 0x17(+23) | Read | 2word | Firmware Revision ex) 0x00010010 (Major revision 1 /Minor revision 1, Rev 1.001) |
| + 0x19(+25) | Read | 2word | Firmware release date. |

* After the system is reset, the new “Set Value” action is applied.

** Nothing of output, input, memory or configuration parameter corresponding slot returns Exception 02.

4.4. Supported MODBUS Function Codes

MODBUS Reference Documents

<http://www.modbus.org>

MODBUS Tools

<http://www.modbustools.com>, modbus poll

<http://www.win-tech.com>, modscan32